

METALIZED POLYPROPYLENE FILM CAPACITORS WITH SAFETY FEATURES (Powder Coated)

MAIN APPLICATION

Blocking, bypassing, filtering, timing, coupling and decoupling, interference suppression in low voltage applications, low pulse operations

CONSTRUCTION (RESIN COATED TYPE)

Low inductive cell of Segmented Metalized Polypropylene film coasted with epoxy resin, with tinned copper wire as leads.

BATCH LIFE TEST

5 capacitors from each batch subjected to 1000 on-off operations of 1 sec each at 250 VAC. After test, there should be less than 2% drop in Capacitance Value and not more than 0.2% increase in Loss Angle ($Tan\delta$).

CLIMATIC CATEGORY

40/85/21

APPLICABLE SPECIFICATION IEC 384-16, IEC 68 CAPACITANCE VALUE, RATED VOLTAGE (DC)

Refer Dimension Chart

VOLTAGE PROOF

Between terminals: 1.75 times of rated voltage for 5 seconds.

TANδ (DISSIPATION FACTOR) AT 20° C

Frequency	$C_R > 1$
KHz	mfd
At 1	0.1%

LIFE TEST CONDITIONS

(Loading at elevated temperature) Loaded at 1.25 times rated voltage at 85°C for 1000 hours

After the test

 $\Delta c/c$: $\leq 5\%$ of initial value.

Tan $\delta \le 0.003$ C_R ≤ 1 μ F; ≤ 0.002 , C_R > 1 μ F

INSULATION RESISTANCE (Terminal to

Body): 1 min w/o flashover at 700 VAC

CAPACITANCE TOLERANCE

±5%, ± 10%

INSULATION RESISTANCE

Minimum Insulation Resistance R Minimum Insulation Resistance R_{IS} (or) time constant $T = C_R \times R_{IS}$ at 25° C relative humidity $\leq 70\%$

V_R > 100 V DC

 $C > 0.33 \ \mu \ F$ 10.000s



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`Dimensions for Powder Coated Capacitors

Rated Voltage Rated Cap Max.

. (μfd)

	TH	Н	W	D					
	mm	mm	Mm	mm					
27.5 mm Pitch (±1.0)									
250 VAC 1.0	8.0	16.0	31.0	0.8					
1.5	9.0	17.0	31.0	0.8					
2.2	10.0	20.0	31.0	0.8					
2.5	10.5	21.0	31.0	0.8					
2.7	10.5	20.0	31.0	0.8					
3.0	12.0	22.0	31.0	0.8					
3.3	13.0	22.5	31.0	0.8					
3.5	13.5	23.5	31.0	0.8					



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AQL AND INSPECTION LEVEL

Inspection level and AQLs are selected from ISO-2859 / IS 2500 or IEC - 410. Sampling plan 1. is single sampling for normal inspection.

Inspection level (ISO-2859/IS-2500/IEC – 410) acceptable quality level Symbols used: 2. ΙL =

AQL =

NO	ITEM		PERFORMANCE REQUIREMENTS	TEST METHOD	I.L.	A.Q.C
1	VISUAL INSPECTION Marking	Rated capacitance Rated voltage Tolerance	Marking should be legible	Visual inspection	General inspection level II	1.0%
	Mechanical Failure	Trade mark Lead wire broken Insufficient coating	There shall be no mechanical failure	-do-		
2	DIMENSION	Should confirm to the specification chart	As specified in the data sheet	Gauging	Special inspection level S-1	2.5%
3	ELECTRICAL PROPETIES					
	Voltage Proof	Between termination	No break down or flash over of applicant	Test voltage and duration	General Inspection	0.1%
		As per relevant specification		of level 1		
	Capacitance	Within specified tolerance	Measuring frequency 1 kHz			
	Tangent of loss angle Insulation Resistance	As per relevant specification As per relevant specification	Measuring frequency 1 kHz As per method in the specification			